



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D2939-1
Job Sheet 174580



Part No: D2939-1

Job Qty: 1 ea

Part Name: Saddle LH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Machining-1	N/A 8:30	
140	HandFinish	1 pcs		3/29/18	0.00	0.06	HandFinish1		
150	Powdercoat	1 pcs		3/30/18	0.00	0.04	Powdercoat1		5/2 18:30-20
160	QC	1 pcs		3/30/18	0.00	0.00	QC3		11 MAR 2 1 2018
170	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1	\$1 395	9-89
180	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		

Part Op Descriptions: 150 - START TIME: 8:30 OVEN TEMP: 320° FINISH 8:30 M 138760
DAS 21 9:30 MAR 2 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2939-1UP	Saddle LH In, 206	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2939-1UP	1	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description W				Completed By	
Dart Aerospace Ltd. 1270 Aberdeen Street Markham, ON L6B 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/20/16 Container No: S053007 Part: D2939-1 Job No: 174580 Serial No/Batch: S053007 Revision: _____ Inspector: _____				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	

Root Cause			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐
Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐
No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐
Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐
Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐
OTHER : _____			

Cuffs ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐	Positioned Wrong ☐
Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Outside Dimensions ☐
Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Over/Under tolerance ☐
Misaligned/off center ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐	Finish ☐	Part Incorrect ☐
					Turning Sequence ☐